
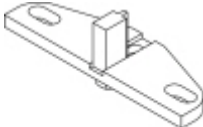

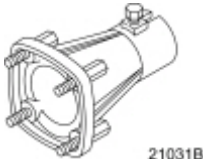



发动机附件 - 6 速 PowerShift 变速器 - DPS6/6DCT250

专用工具 / 通用设备

 21068A	303-122 发动机吊架
 E63417	303-393A 飞轮锁止工具
 21187	303-435 安装支架
 21031B	303-435-06 303-435安装支架
	303-435-14B 303-435-06安装板

	
E62805	
举升吊架	
管夹拆装器	

材料

名称	规格
发动机油 - SAE 5W-30	WSS-M2C913-C

1. 确保安装一个新的螺栓。

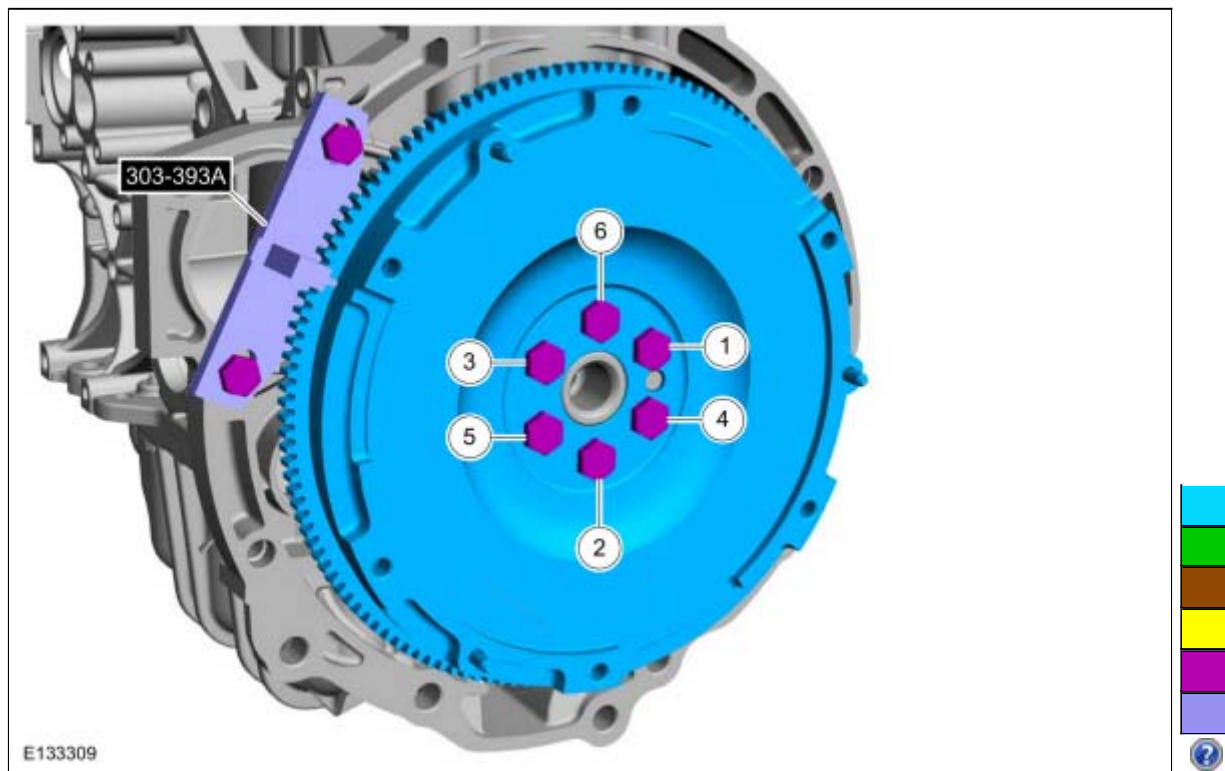
安装专用工具: 303-393A 飞轮锁止工具.

*扭矩:*

第1: 30 Nm

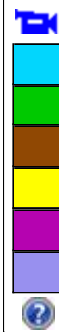
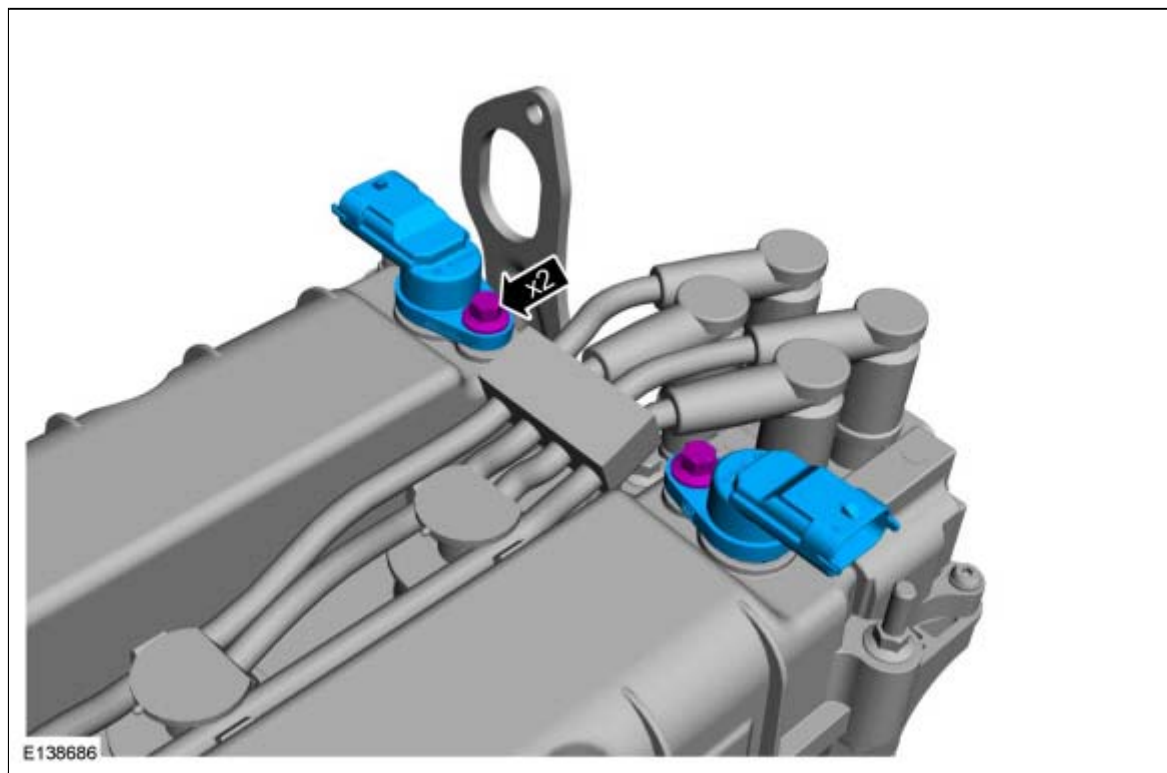
第2: 80°



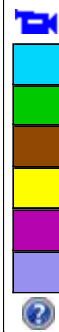
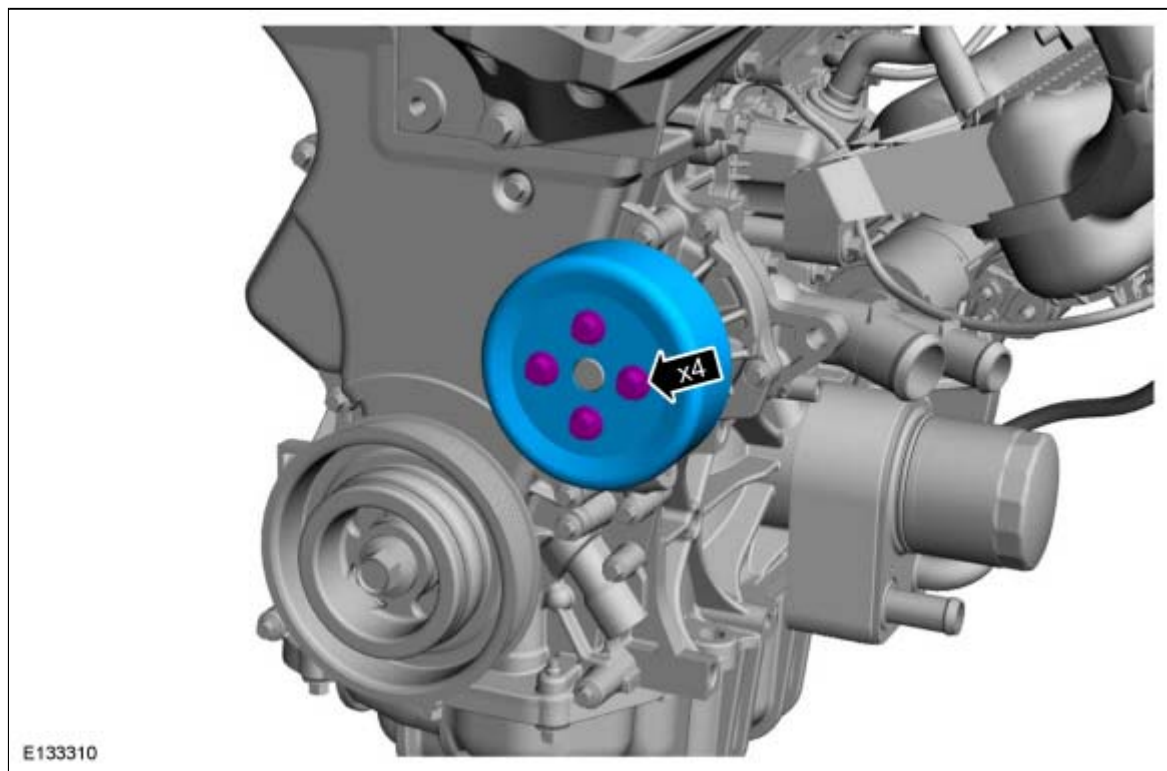


2. 拆下专用工具: 303-393A 飞轮锁止工具.

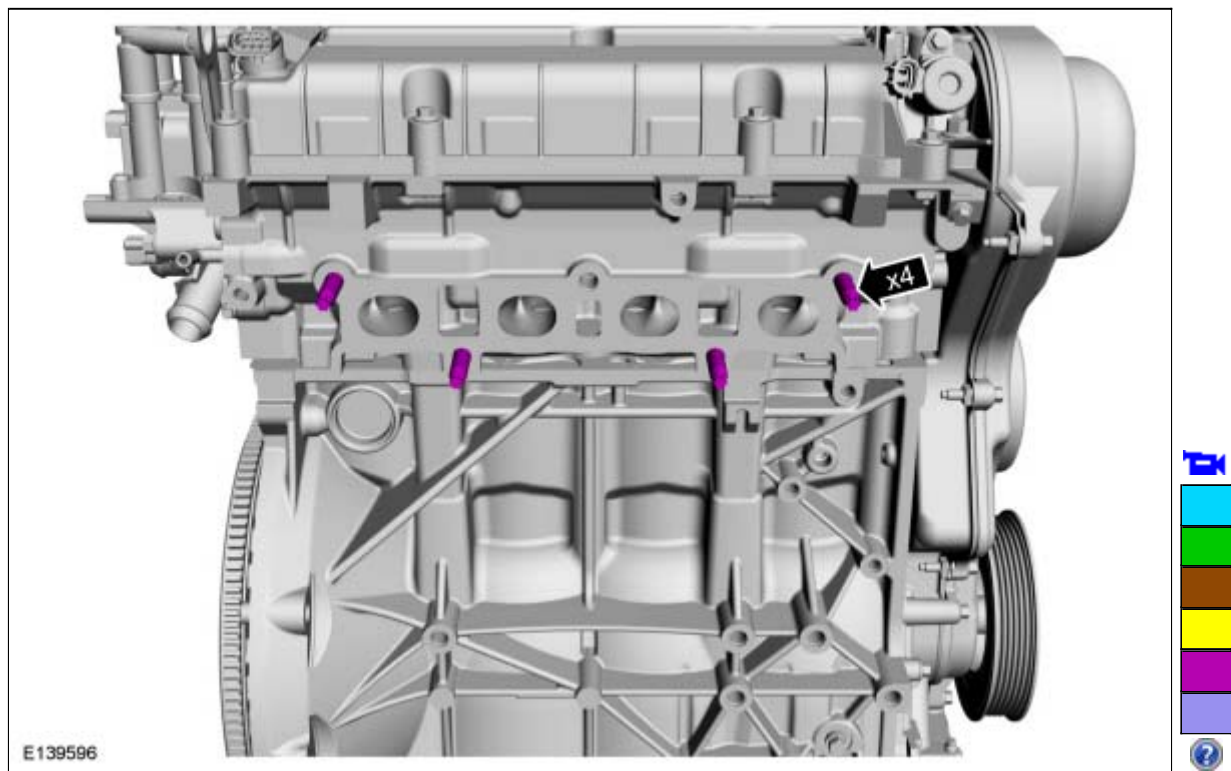
3. 扭矩: 9 Nm



4. 扭矩: 24 Nm

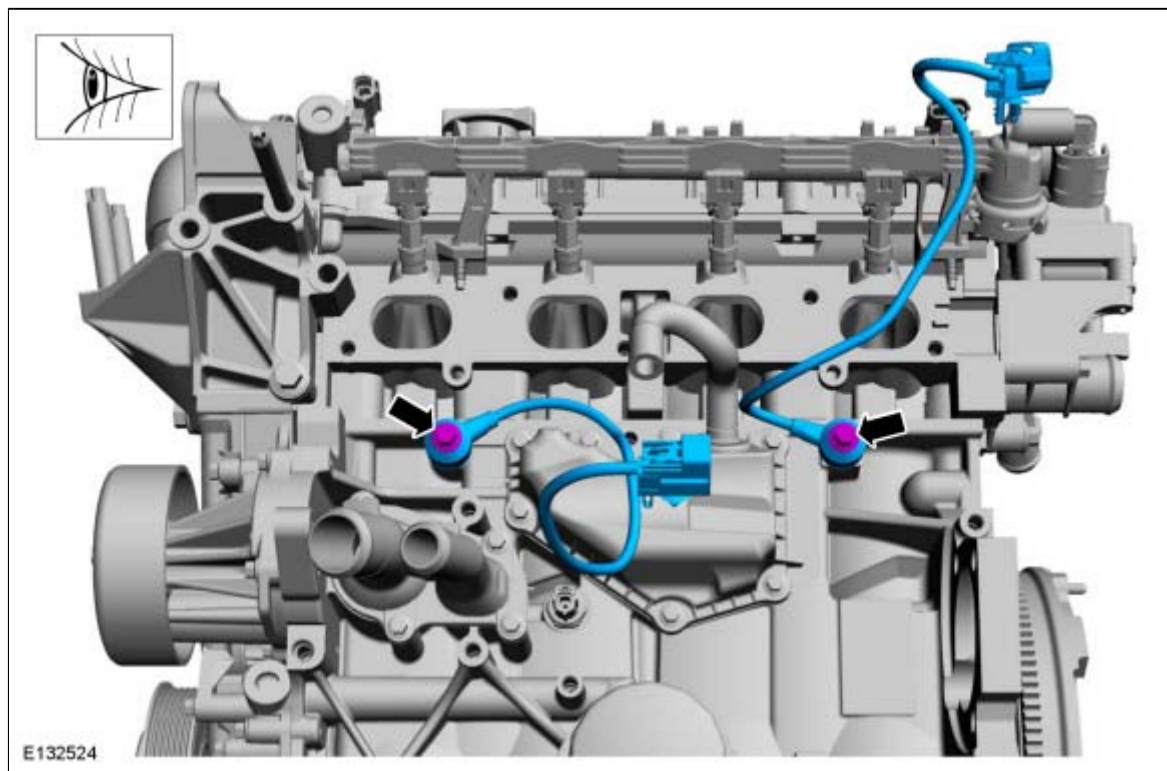


5. 扭矩: 10 Nm

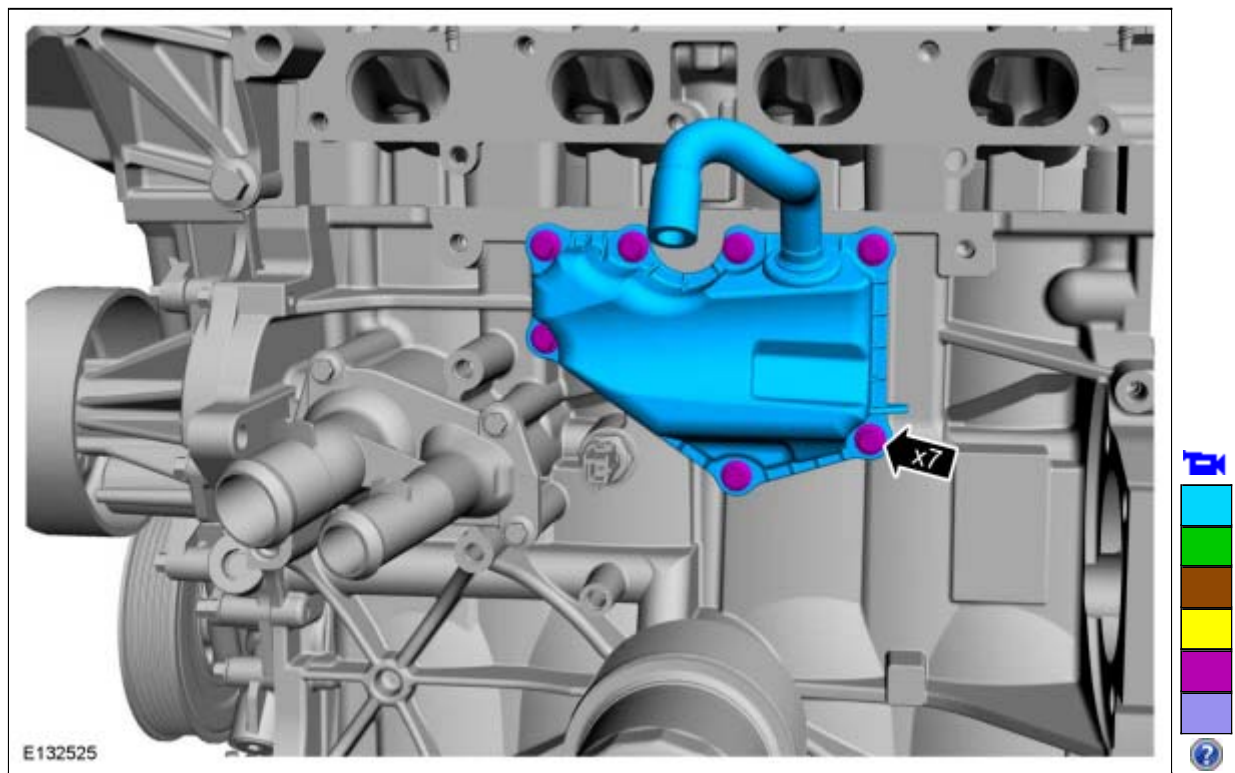


6. **注意：** 确保组件安装于拆卸时所标注的位置上。

扭矩: 18 Nm



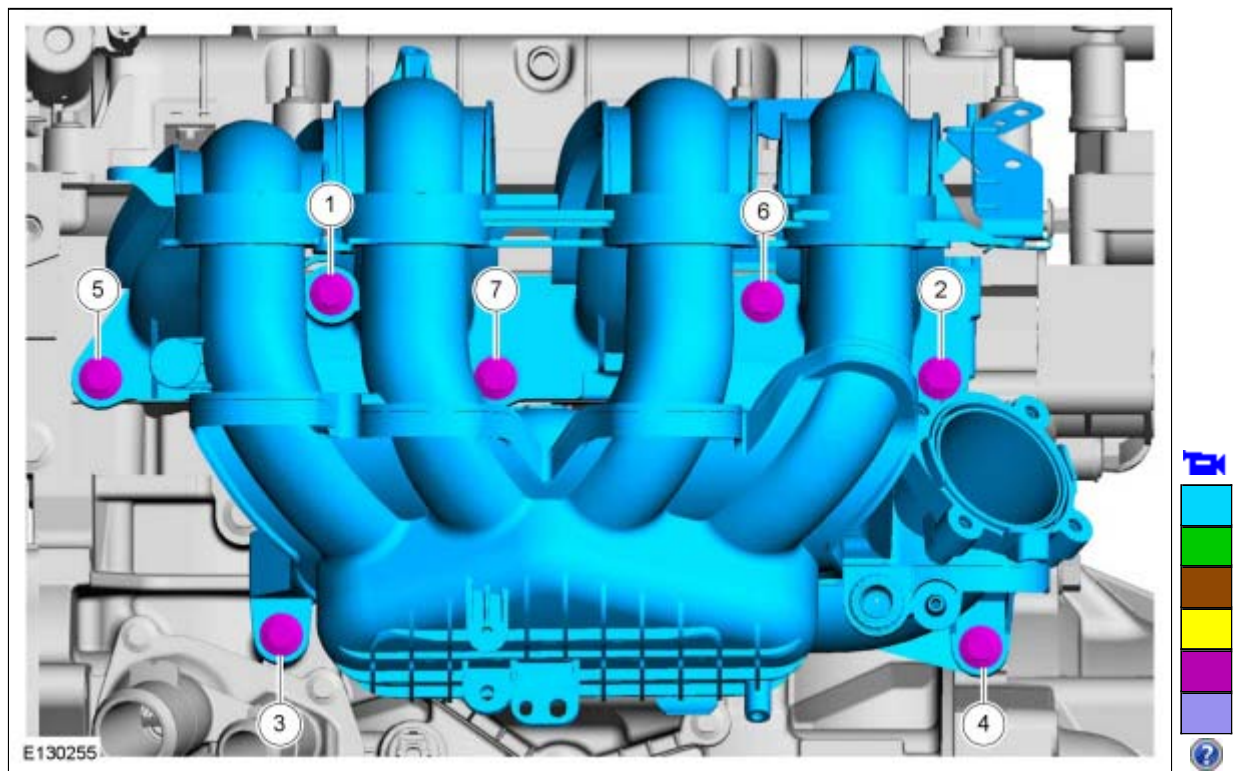
7. 扭矩: 10 Nm



8. 注意： 安装所有螺栓并用手拧紧，然后再最后拧紧。

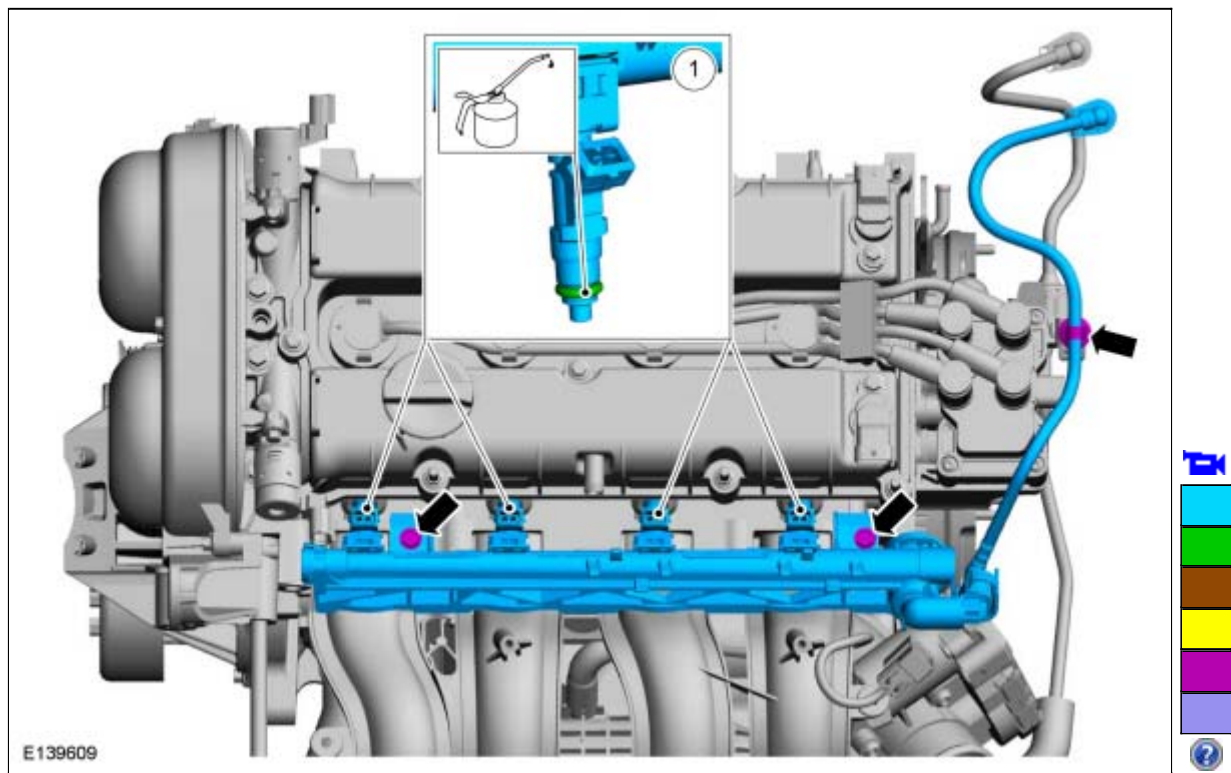
扭矩: 18 Nm



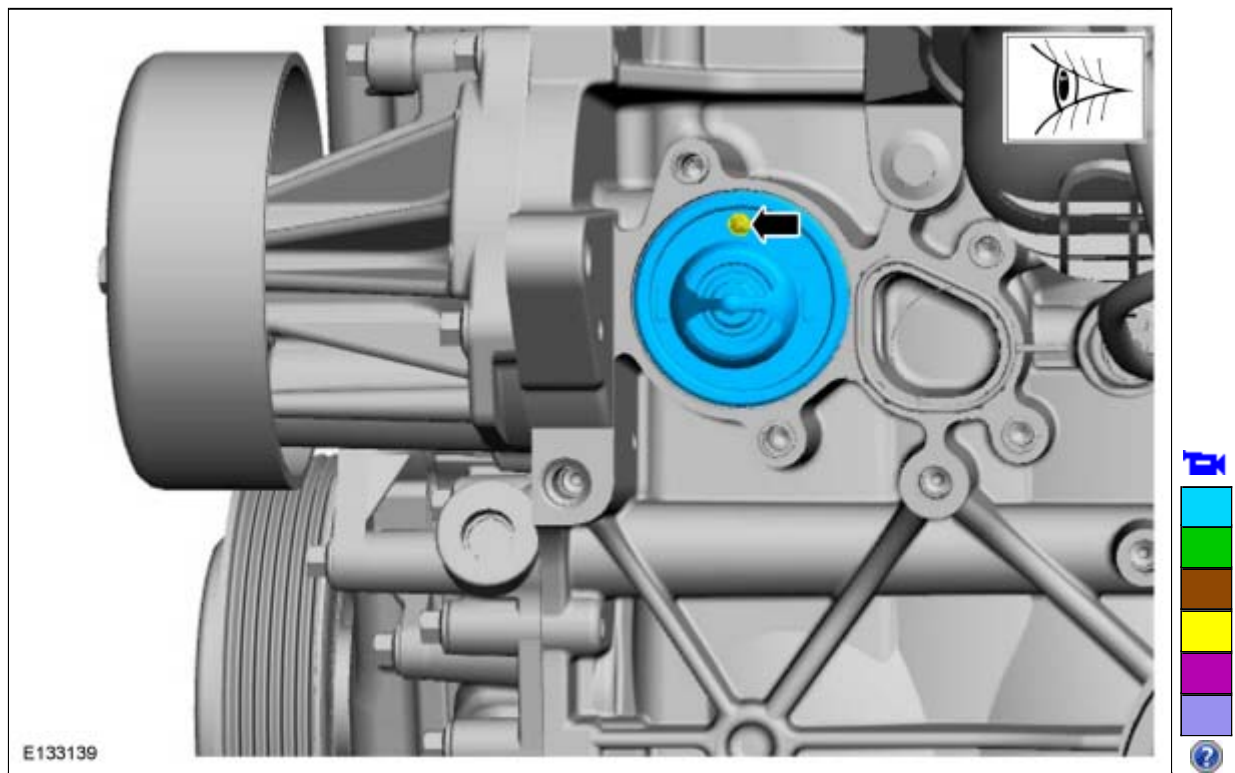


9. 确保部件周围的区域干净且没有异物。

1. 材料: 发动机油 - SAE 5W-30 (WSS-M2C913-C)
2. 扭矩: 8 Nm

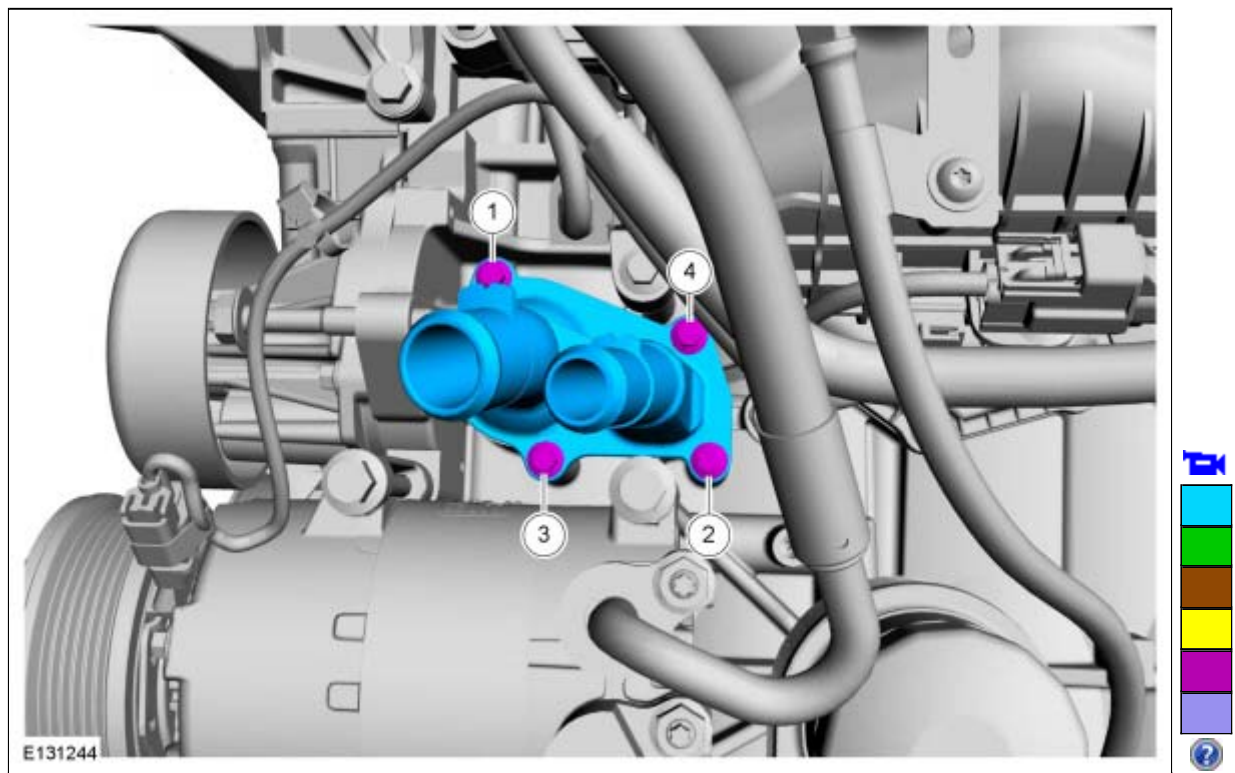


10. 注意： 确保组件安装在拆卸前标记的位置。

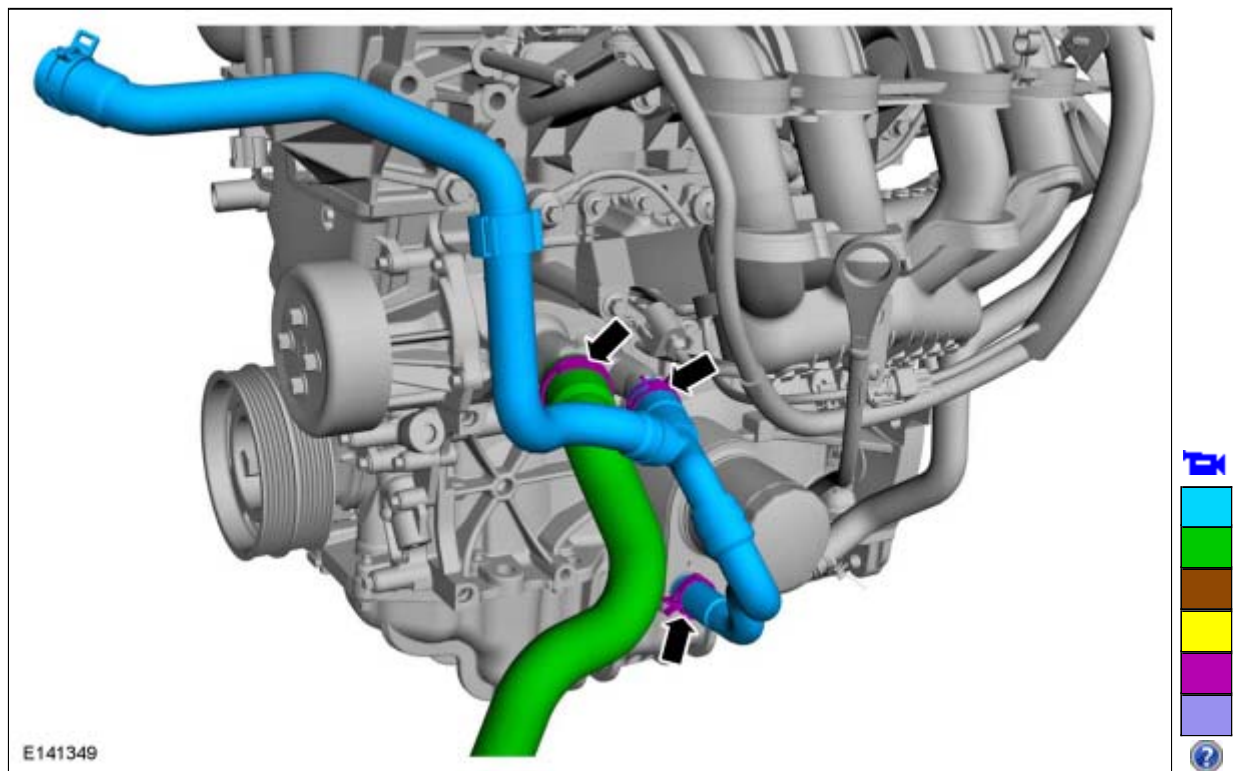


11. **注意：** 安装所有螺栓并用手拧紧，然后再最后拧紧。

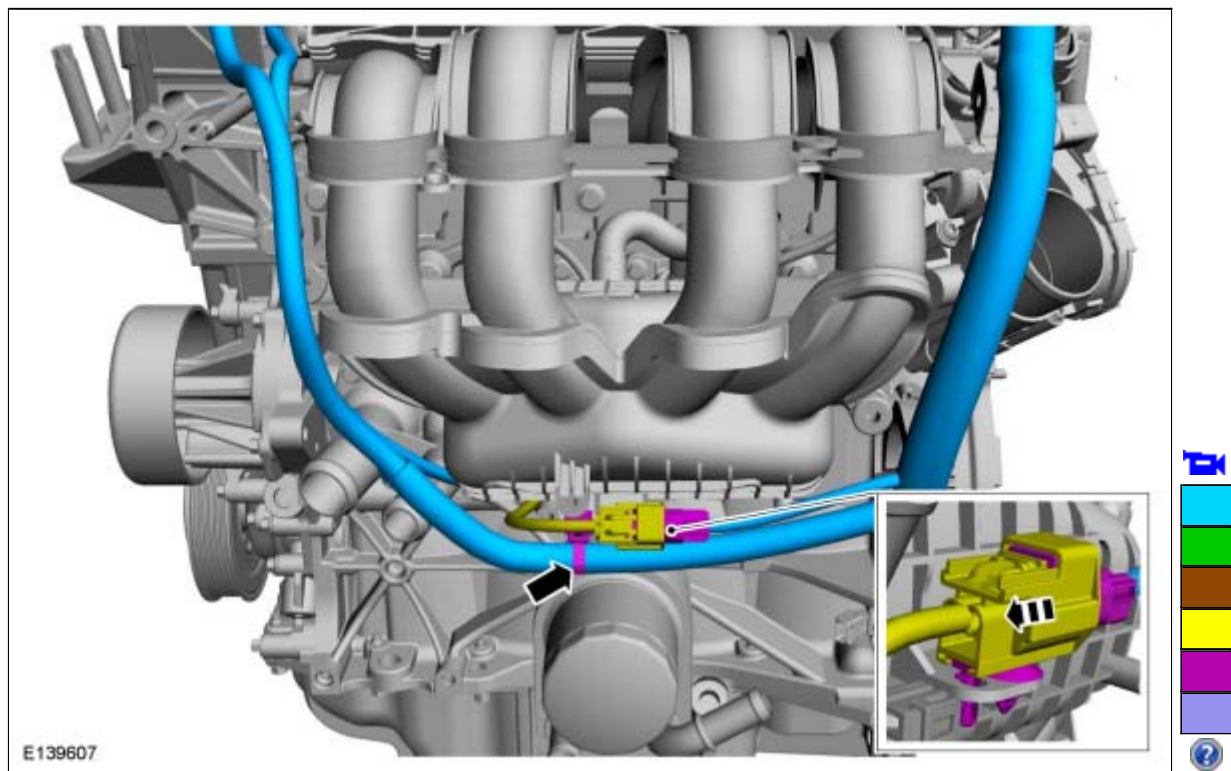
扭矩: 9 Nm



12. 通用设备: 管夹拆装器

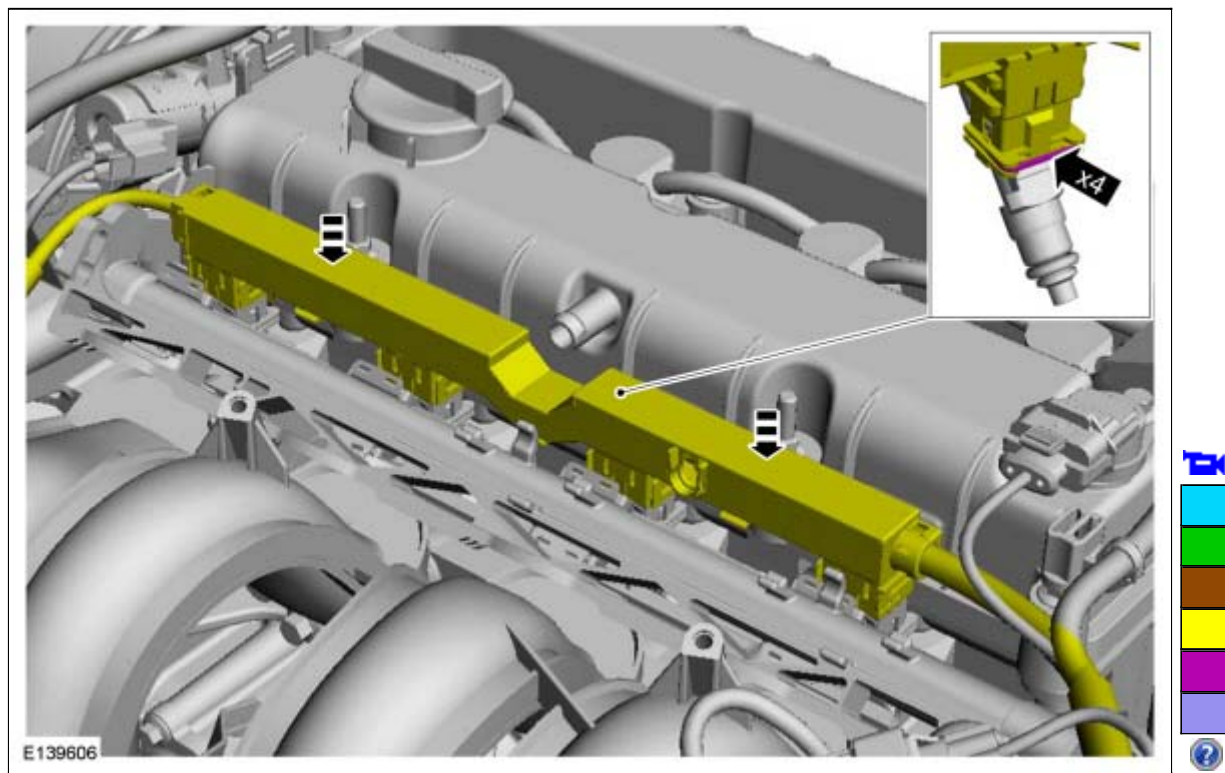


13.

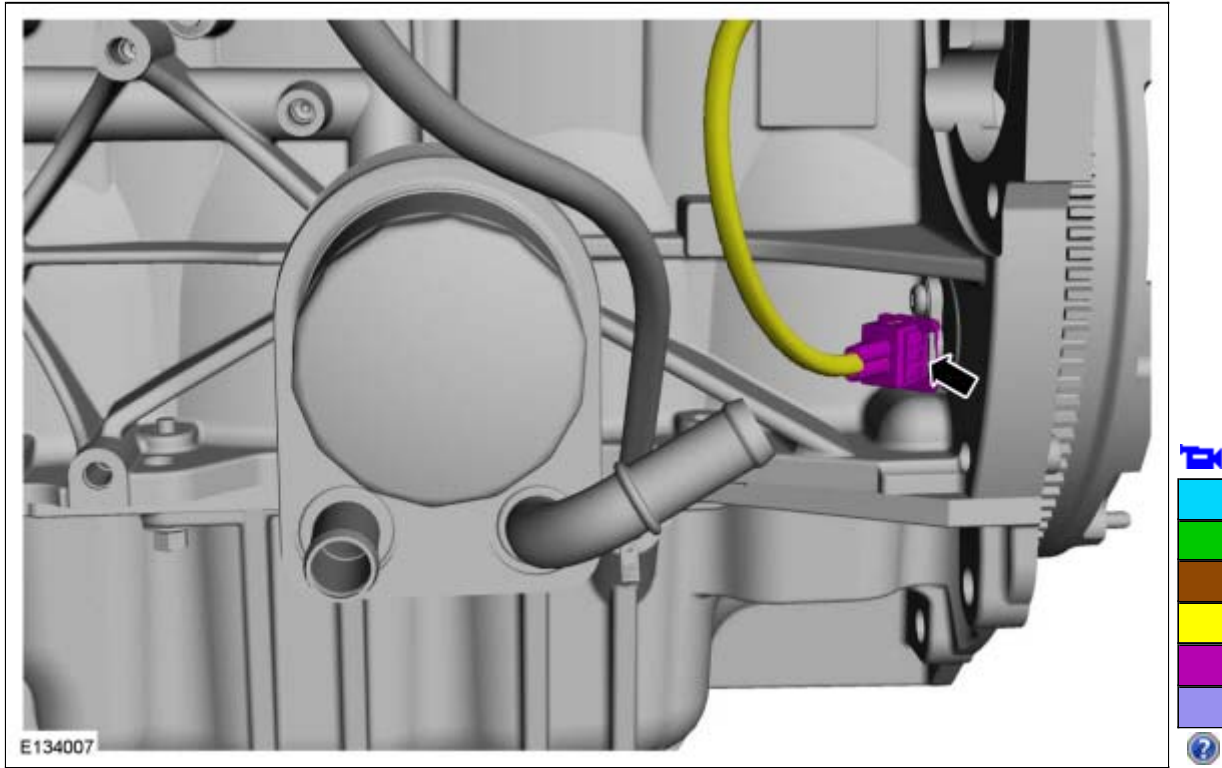


14.



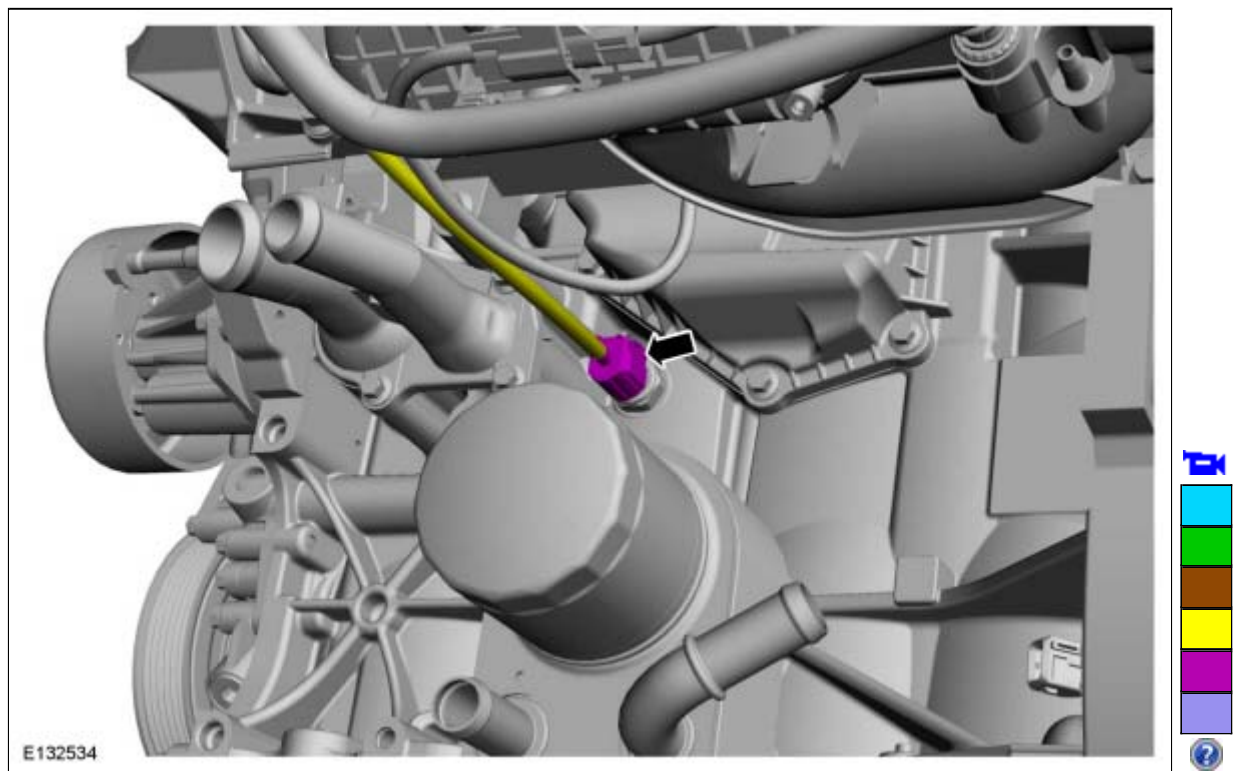


15.

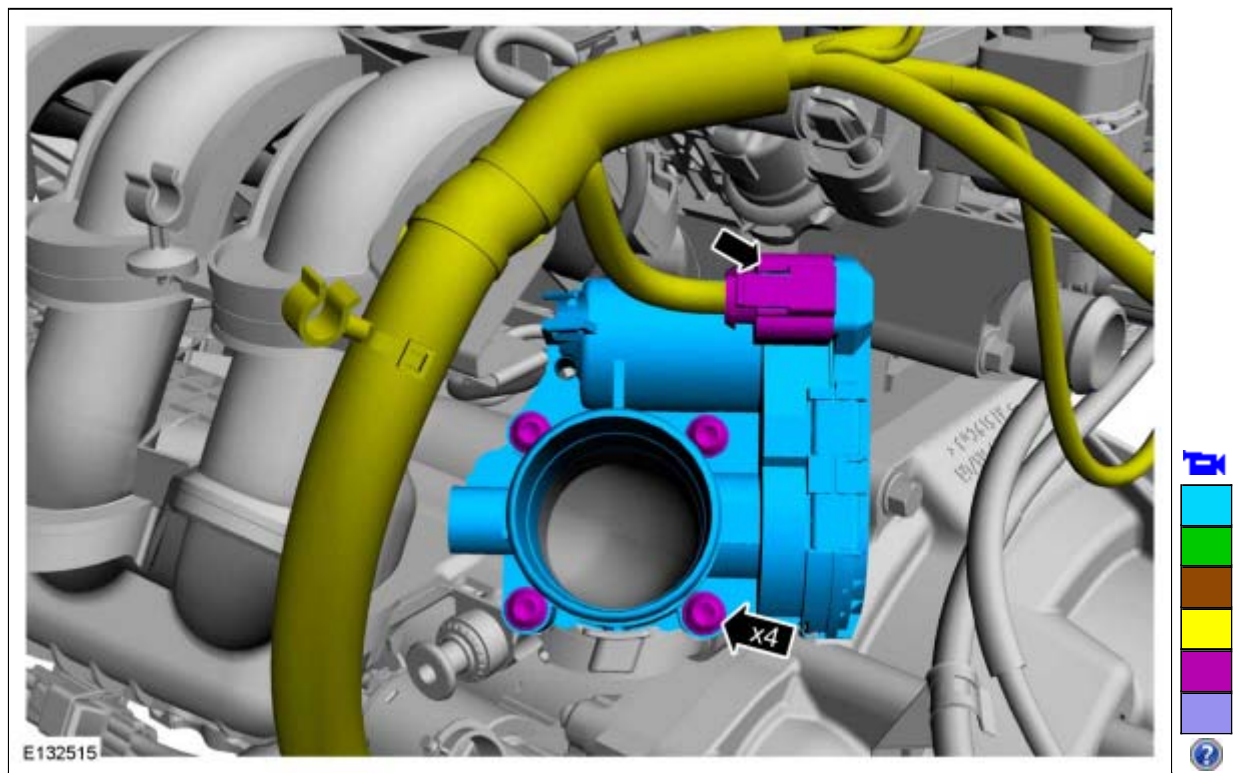


16.

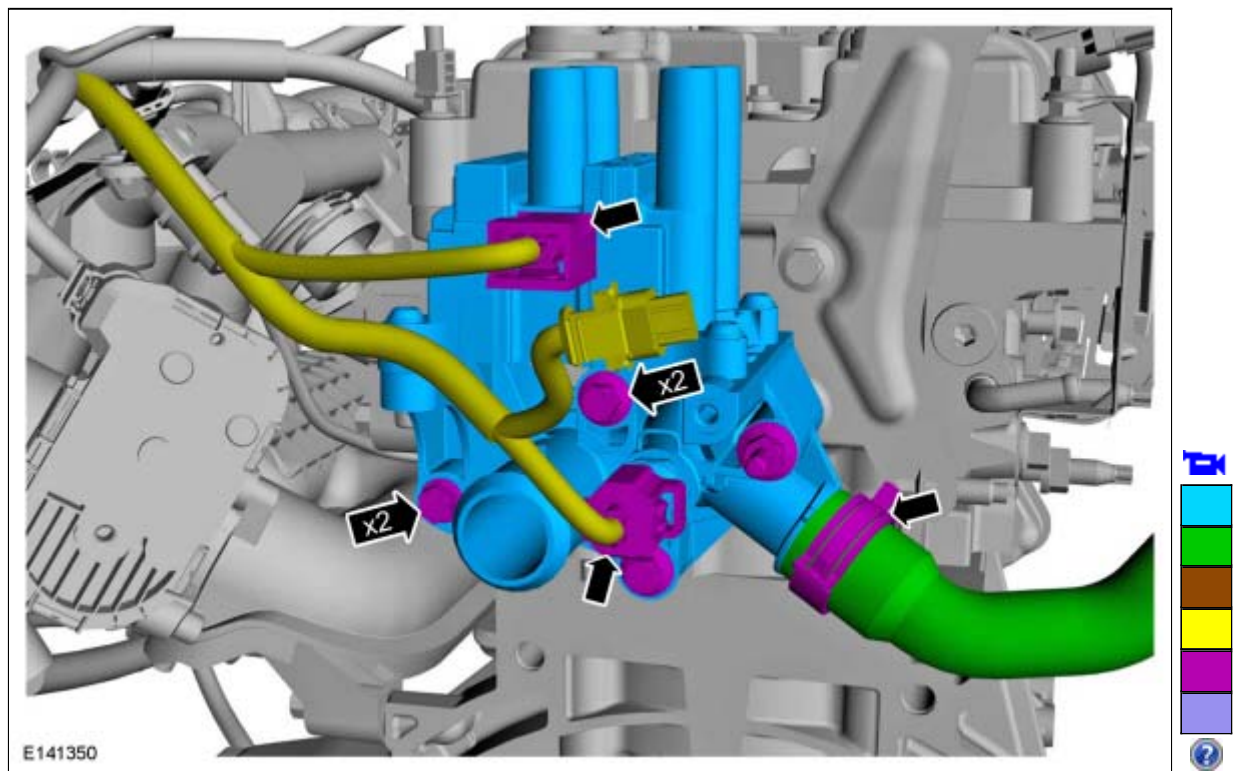




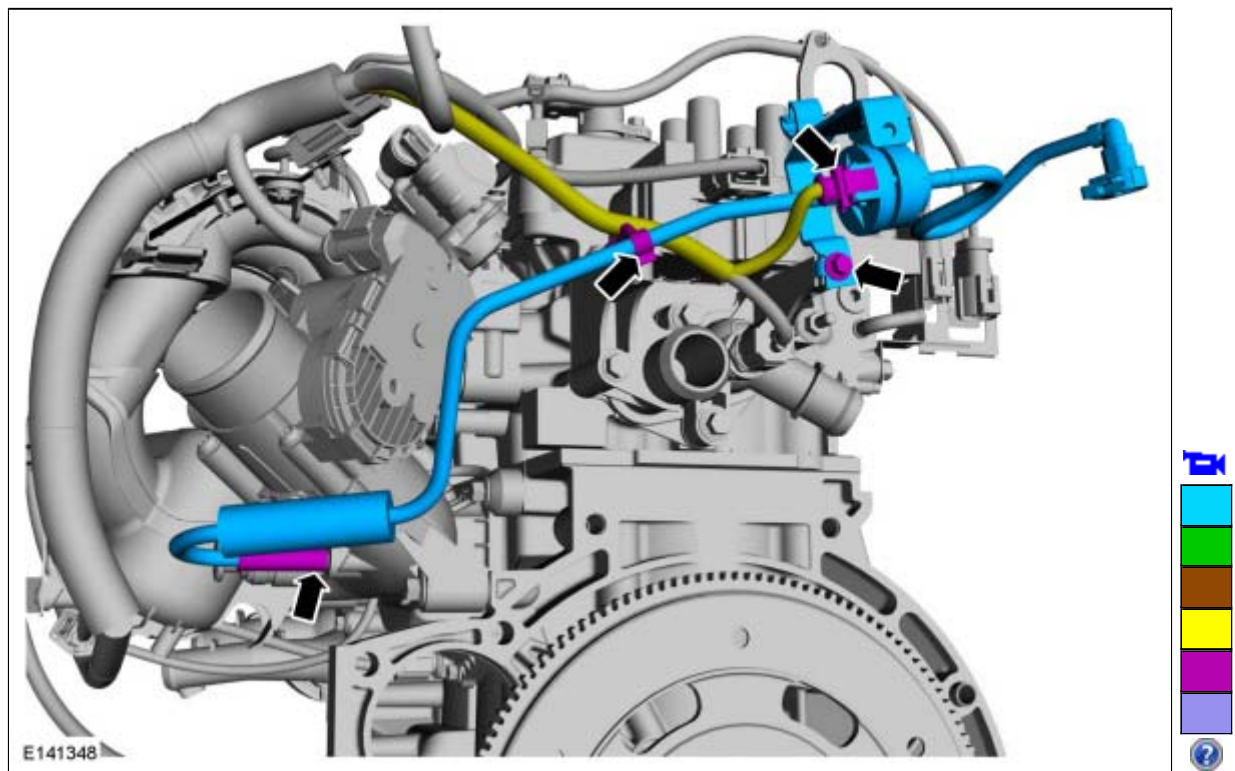
17. 扭矩: 8 Nm



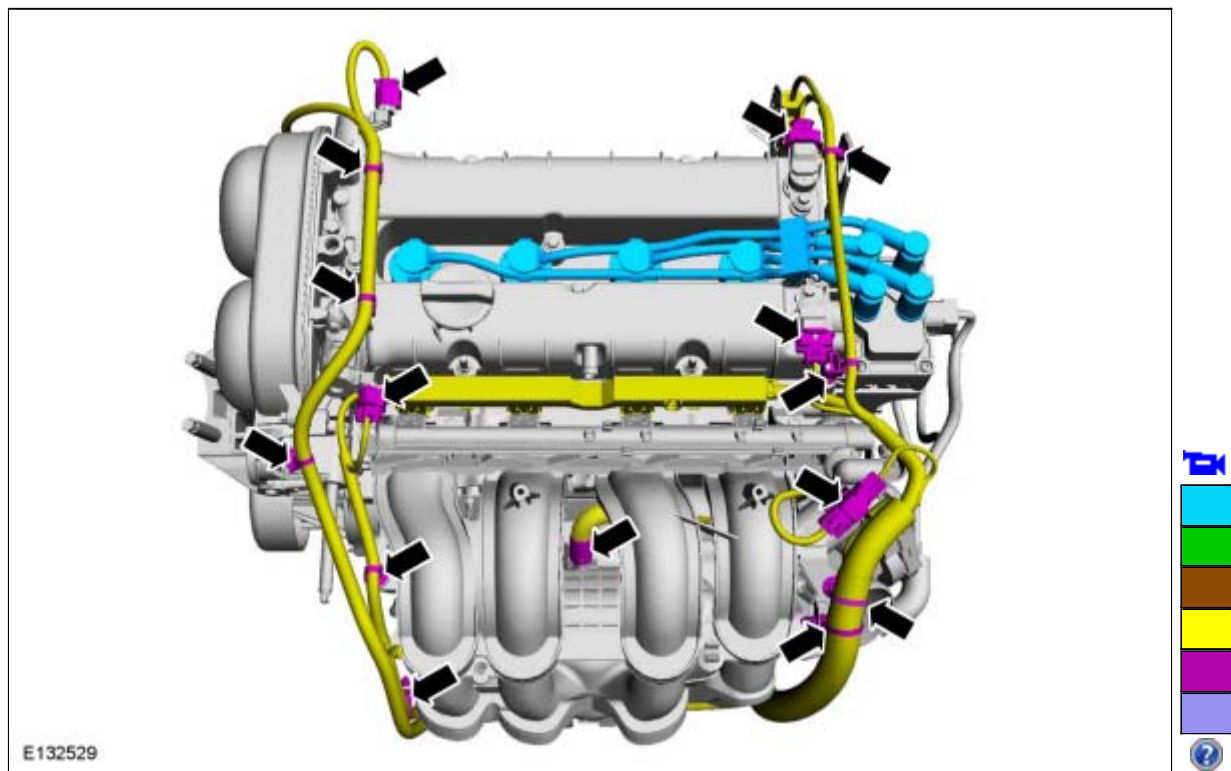
18. 扭矩: 19 Nm



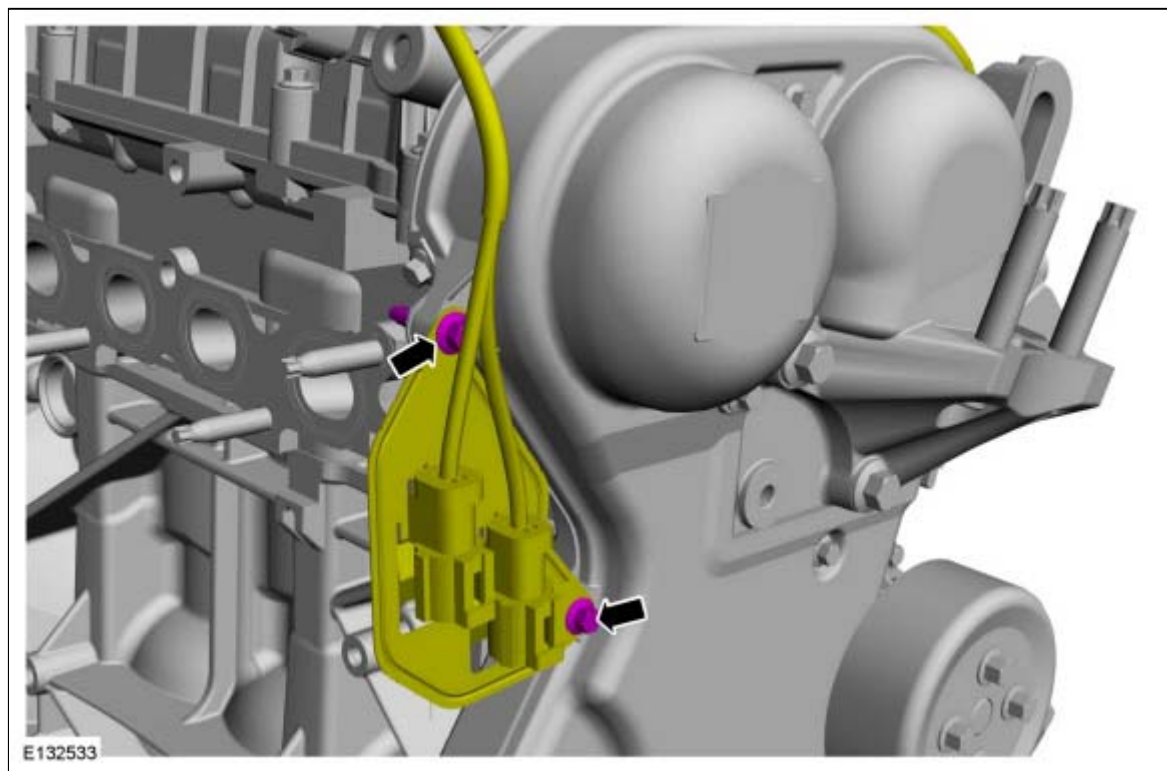
19. 扭矩: 9 Nm



20.

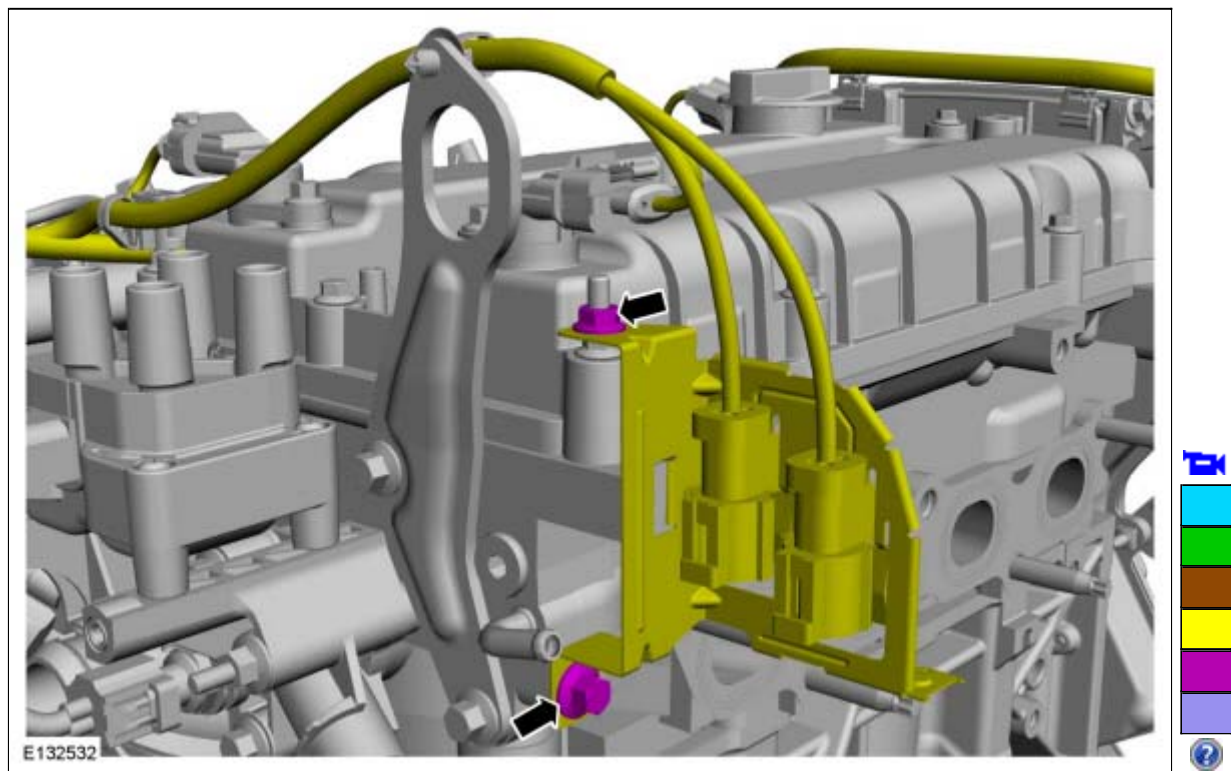


21. 扭矩: 10 Nm

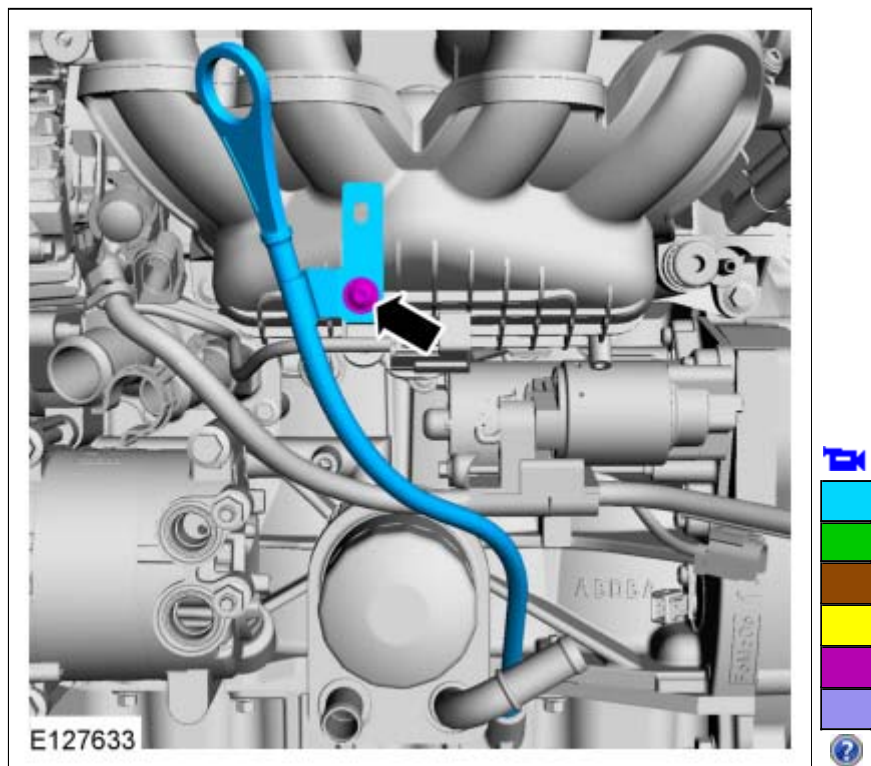


22. 扭矩: 8 Nm



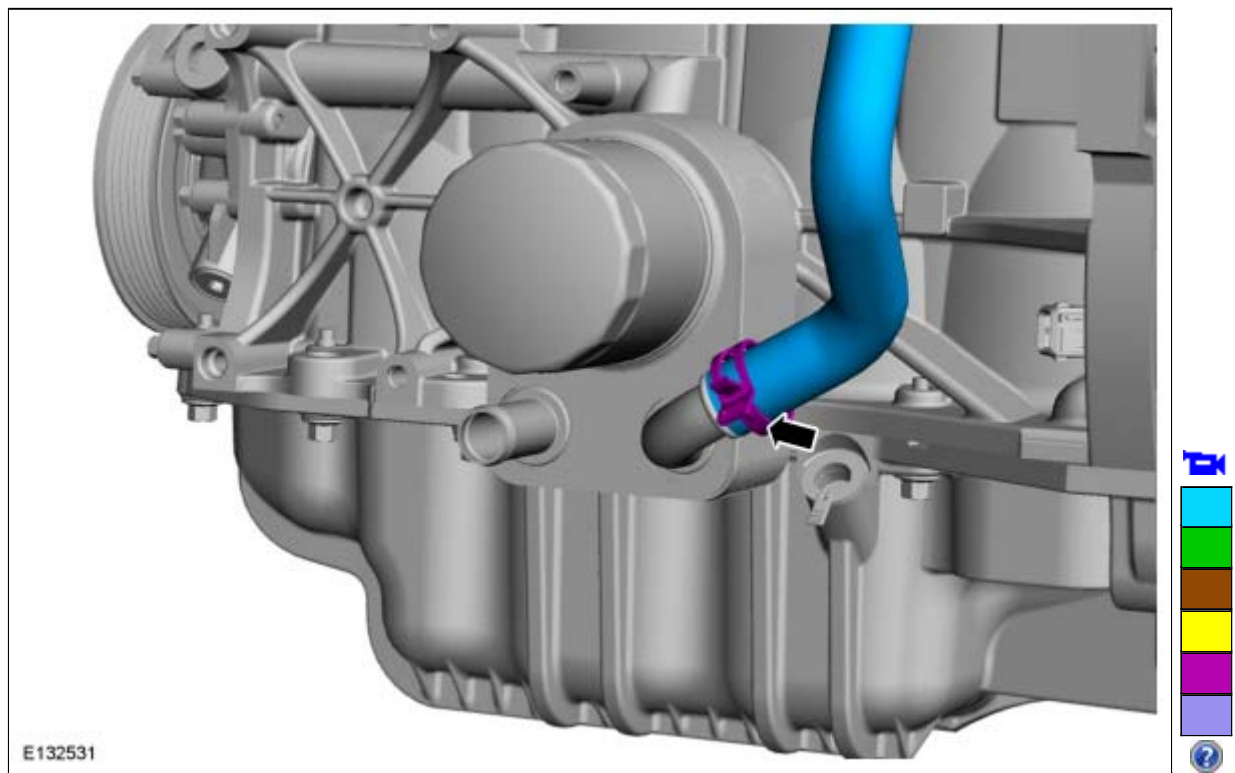


23. 扭矩: 4 Nm

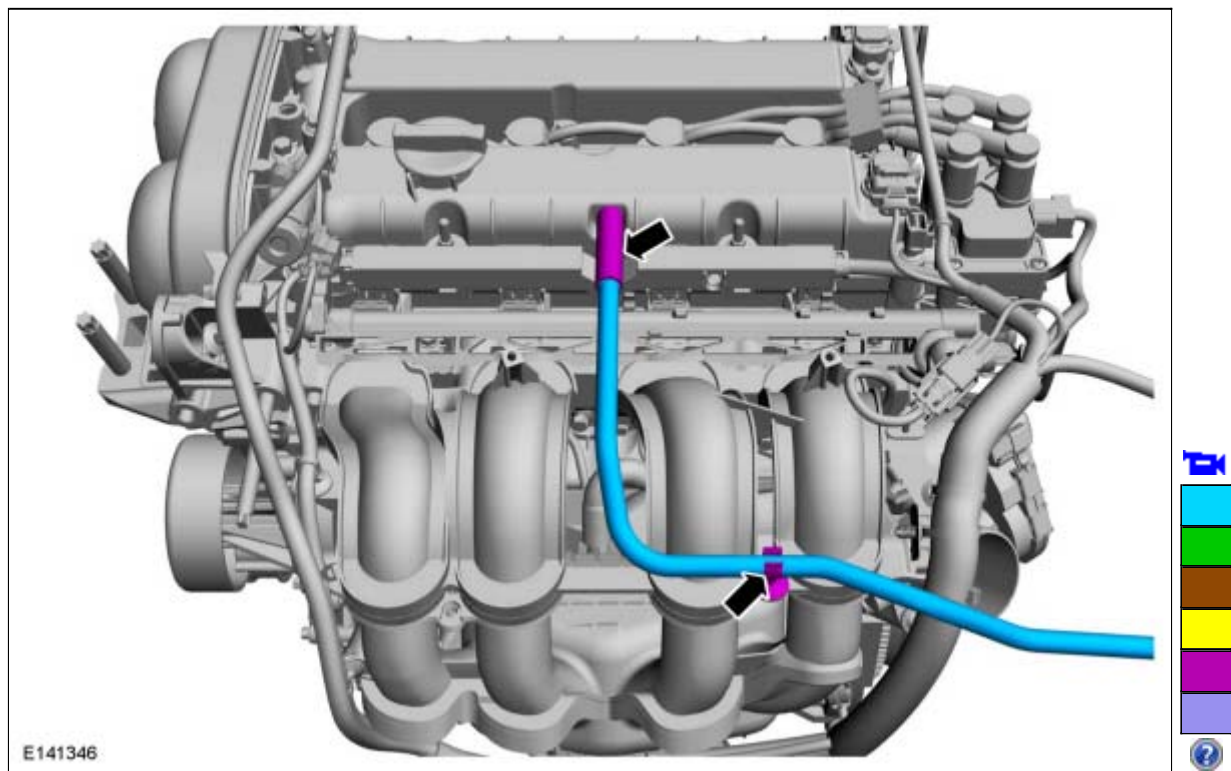


24. 通用设备: 管夹拆装器

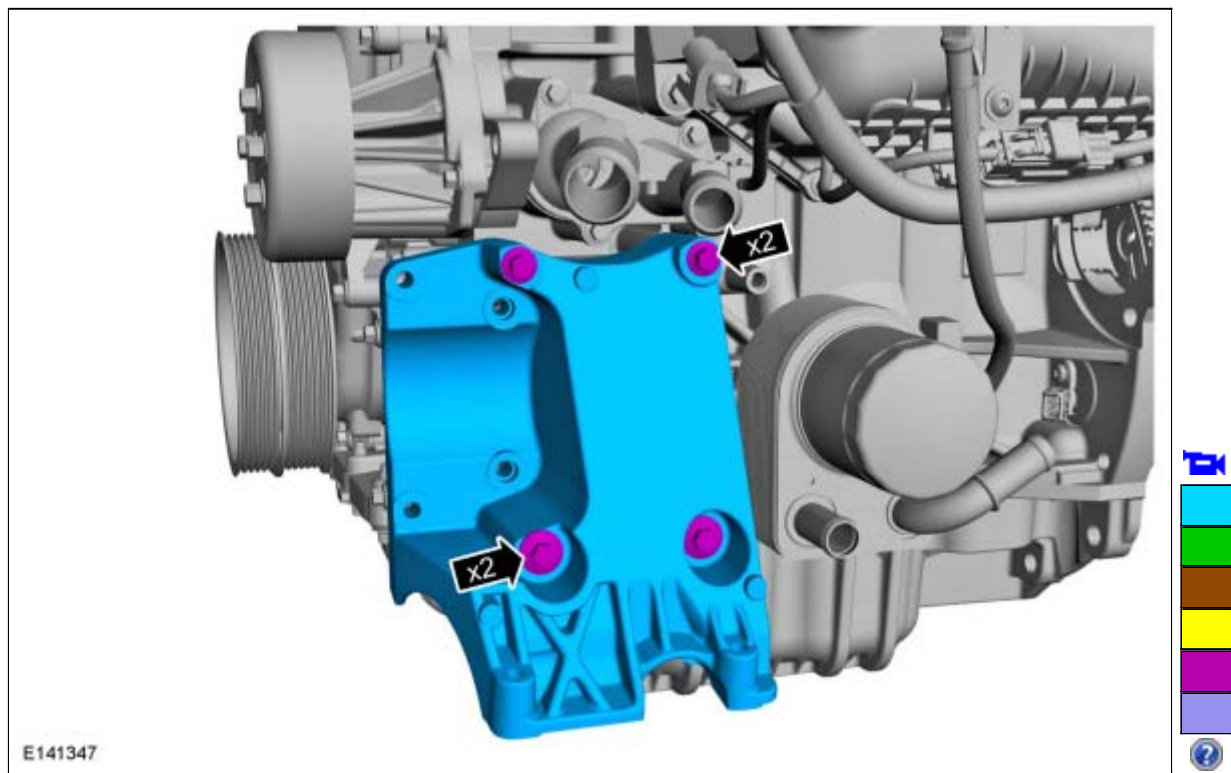




25.

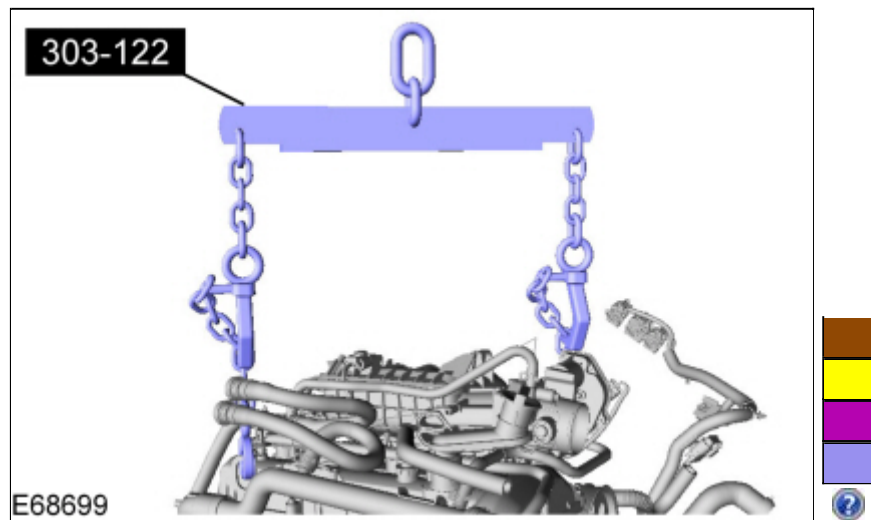


26. 扭矩: 25 Nm



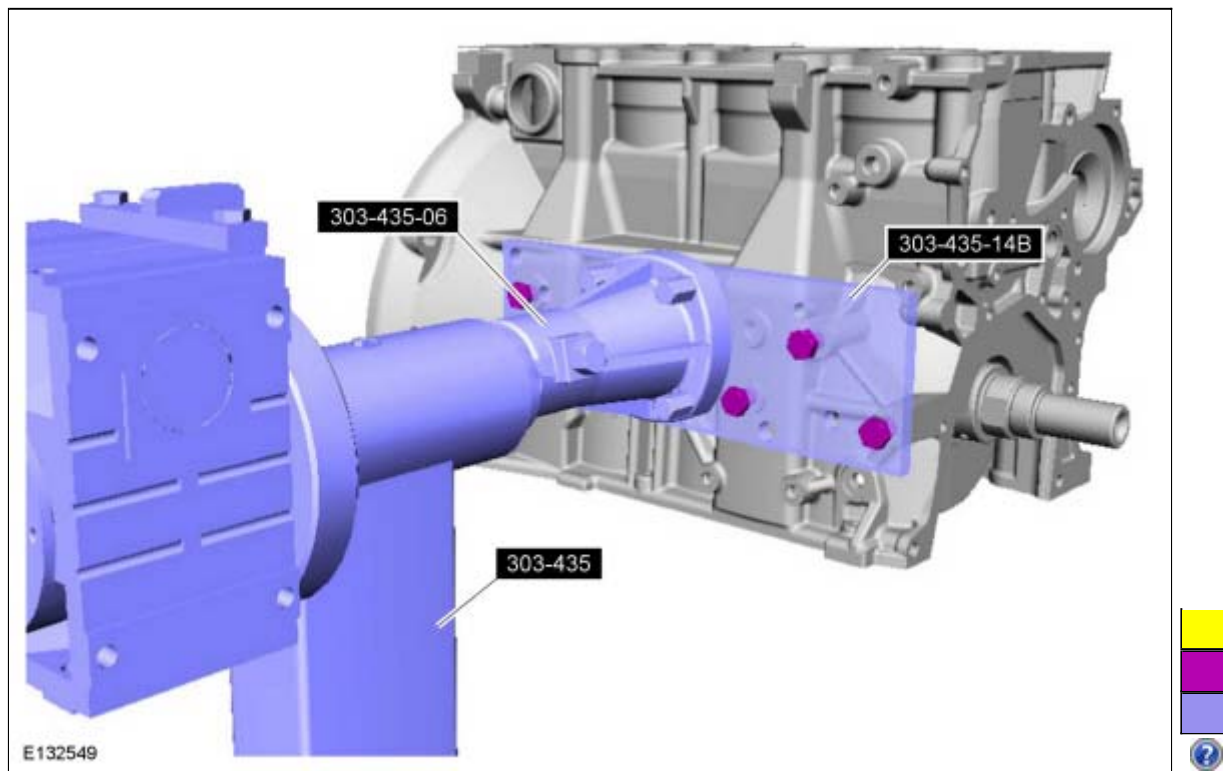
27. 安装专用工具: 303-122 发动机吊架.  
通用设备: 举升吊架





28. 拆下专用工具: 303-435 安装支架., 303-435-06 303-435安装支架., 303-435-14B 303-435-06安装板.





29.

1. 扭矩: 48 Nm
2. 扭矩: 24 Nm

